

CONTENTS

Preface xi

Chapter 1 VACUUM SYSTEM ENGINEERING AND KINETIC THEORY	1
1-1 Early History	1
1-2 Vacuum Defined	9
1-3 Kinetic Theory	10
1-4 Ideal Gas Laws	13
1-5 Deviations from Ideality	18
Chapter 2 FLUID FLOW IN VACUUM LINES	21
2-1 Flow Regimes	22
2-2 Viscosity	25
2-3 Viscous Flow	29
2-4 Transitional and Molecular Flow	40
Chapter 3 PRESSURE MEASUREMENT	49
3-1 Units of Pressure Measurement	49
3-2 Vacuum Gauge Selection	51
3-3 Vacuum Gauges	53
3-4 Calibration and Installation of Vacuum Gauges	71
3-5 Use of Vacuum Gauges in Troubleshooting	74
Chapter 4 AIR LEAKAGE	76
4-1 Rough Vacuum	76
4-2 Medium and High Vacuum	84
4-3 Leaks and Leak Testing	87
4-4 Component Design	98

Chapter 5 PROCESS APPLICATIONS I

- 5-1 Distillation
- 5-2 Molecular Distillation
- 5-3 Degasing
- 5-4 Reactions
- 5-5 Semiconductor Processing

107

107

121

126

130

133

Chapter 6 PROCESS APPLICATIONS II

- 6-1 Refrigeration
- 6-2 Evaporation and Crystallization
- 6-3 Filtration
- 6-4 Drying
- 6-5 Freeze Drying

138

138

144

154

160

171

Chapter 7 PRECONDENSERS

- 7-1 When to Use a Precondenser
- 7-2 Determining Vapor Loads
- 7-3 Direct-Contact Condensers
- 7-4 Surface Condensers
- 7-5 Condenser Purchase Costs
- 7-6 Use of Refrigeration

175

177

178

181

188

200

201

Chapter 8 SELECTING THE VACUUM PUMP

- 8-1 Suction Pressure and Capacity
- 8-2 Reliability and Maintenance
- 8-3 Purchase and Installation Costs
- 8-4 Operating Costs
- 8-5 Environmental Considerations

204

205

211

219

221

226

Chapter 9 STEAM JET EJECTORS

- 9-1 Ejector Design
- 9-2 Operating Principle
- 9-3 Specification of Steam Jets
- 9-4 Motive Steam Requirements
- 9-5 Alternatives to Steam
- 9-6 Purchase Cost

229

230

234

237

248

255

258

Chapter 10 LIQUID RING VACUUM PUMPS

- 10-1 Principles of Operation
- 10-2 Pump Selection and Rating
- 10-3 Pump Specifications
- 10-4 Special Applications

261

262

269

281

285

Chapter 11 ROTARY PISTON AND ROTARY VANE PUMPS

- 11-1 Principles of Operation
- 11-2 Pump Selection and Rating
- 11-3 Pump Specifications
- 11-4 Pumping Condensable Vapors

287

288

293

298

300

Chapter 12 INSTALLATION, OPERATION, AND MAINTENANCE

- 12-1 Installation
- 12-2 Operation
- 12-3 Maintenance

310

310

324

329

Appendix A SI UNIT CONVERSIONS

339

Appendix B PHYSICAL PROPERTIES

342

Appendix C GLOSSARY

345

Index

349